

**Valve Proving System  
VPS 504  
Series S06 (120 VAC)  
Series S05 (24 VDC)**

**DUNGS®**  
Combustion Controls



**VPS 504 S06 (120 VAC) is:**

**CSA Certified**

- File # 1637485
- CSA Requirement No. 4 - 01 (USA)
- Technical Information Letter R-15 (Canada)



**UL Recognized**

- File # MH17004



**FM Approved**

- File # J.I. 3004006



**New York City Accepted**

- File # MEA 57-05-E

**VPS 504 S05 (24 VDC) is:**

**CSA Certified**

- File # 1637485
- CSA Requirement No. 4-01 (USA)
- Technical Information Letter R-15 (Canada)



**EC Type Certificate**

- CE-0085 AP 0808



**Commonwealth of Massachusetts  
Approved Product**

- Approval code G1-1107-35
- Valve Proving System

**Codes and Standards**

This product is intended for installations covered by but not limited to NFPA 86, NFPA 85, Swiss Re (formerly IRI) or CSA B149.3.

**DUNGS is an ISO 9001  
manufacturing facility.**



**Description**

The VPS 504 is a valve proving system for DMV series automatic valves. It verifies that both safety shutoff valves in a gas train are fully closed before a system start-up or after system shutdown when wired and interlocked to a suitable flame safeguard control. The VPS will halt the start-up sequence to a burner if it detects an open automatic shutoff valve, thus preventing ignition under potentially dangerous conditions.

- Release Signal Timing: min.10 s, max. 26 s.
- Maximum test volume 0.14 ft<sup>3</sup>
- "RUN" or "ALARM" condition is indicated by an LED.
- Electrical connection at screw terminals via 1/2" NPT conduit connection.
- Detectable leakage rate (each valve): 0.2 to 1.4 ft<sup>3</sup>/h. See graph on page 2.

- No field adjustments or settings required.

**Application**

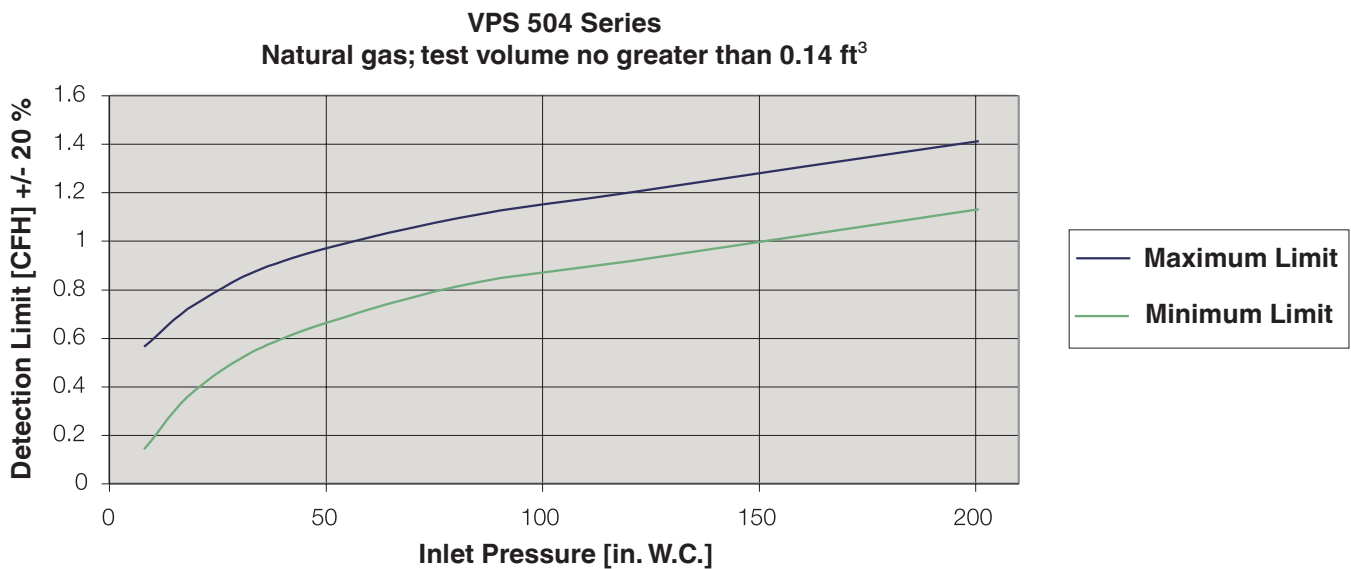
The VPS 504 is recommended for industrial and commercial heating applications. Some authorities having jurisdiction accept the VPS in lieu of "proof of closure" when integrated with the preignition system and/or in lieu of a vent valve. It can also be used as a valve seat tightness check when used within its capabilities.

The VPS is suitable for dry natural gas, propane, air, and inert gases. NOT suitable for butane or any gas mixture containing 60 % or more of butane. A "dry" gas has a dew point lower than +15 °F and its relative humidity is less than 60 %.

**Specifications**

Max. operating pressure	7 PSI (500 mbar)
Max body pressure	15 PSI (1000 mbar)
Electrical ratings (+10 % / -15 %)	110 - 120 VAC @ 60 Hz for S06 series or 24 VDC for S05 series
Switch output rating	Series S06 is Run T5: 4 A res, 2 FLA @ 120 VAC & Alarm T3: 1 A res, 0.5 FLA @ 120 VAC. S05 is Run TB: 4 A @ 24 VDC & Alarm TS: 1 A @ 24 VDC.
Power ratings (consumption)	Test period: 60 VA In operation: 17 VA
Enclosure rating	NEMA Type 12
Electrical connection	Screw terminals with 1/2" NPT conduit connection
Operating time	100% duty cycle, max. 20 test cycles/h
Ambient operating temperature	+5 °F to +140 °F (-15 °C to +60 °C)
Materials in contact with gas	Housing: Aluminium Rubber components: NBR-based rubber
Mounting position	Mounts directly to DMV via mounting screws (included with VPS) upright vertical to horizontal
Test volume	max 0.14 ft <sup>3</sup> / min. 0.004 ft <sup>3</sup>
Release Signal Timing	~ 10 s for test volume < 0.05 ft <sup>3</sup> > 10 s (max. 26 s) for test volume > 0.05 ft <sup>3</sup>
Detectable leakage rate (each valve)	< 1.76 ft <sup>3</sup> /hr (Air)
Detectable leakage through both valves (detectable leakage to the burner)	0.2 to 1.0 ft <sup>3</sup> /h (the 1.0 ft <sup>3</sup> /h represents the worst case scenario, which occurs only if the inlet pressure is 7 PSI and each valve leaks 0.88 ft <sup>3</sup> /h).

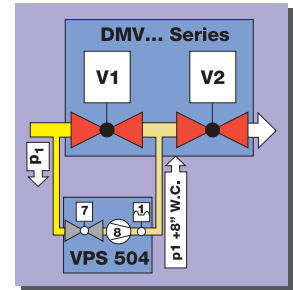
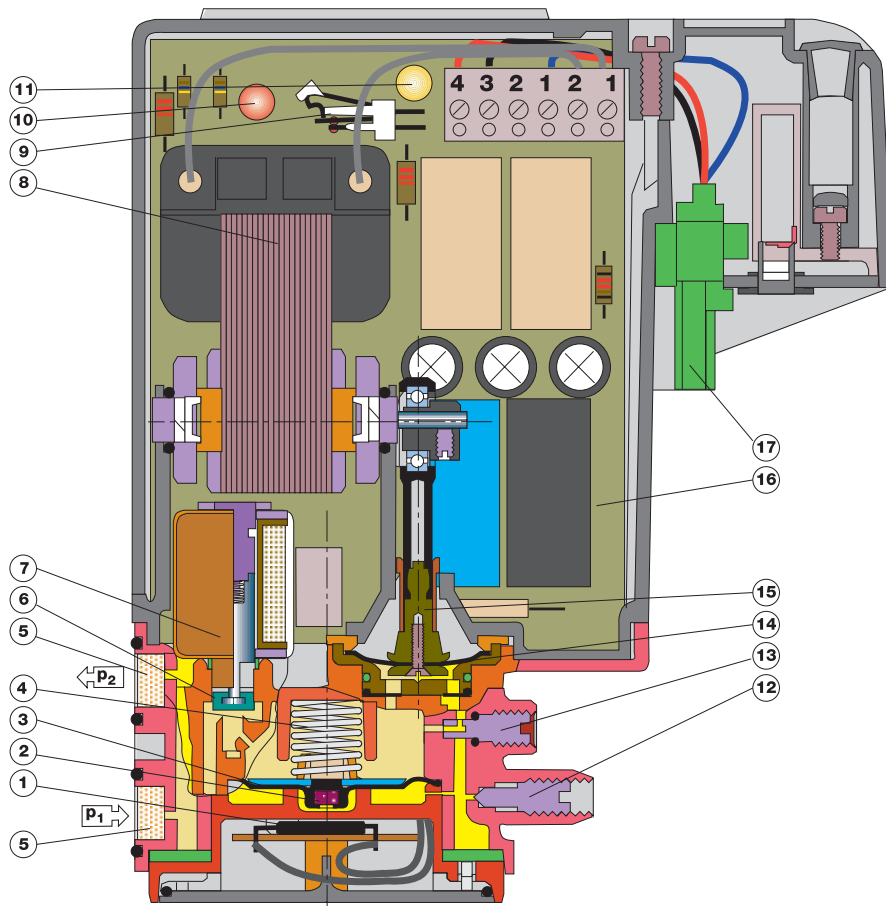
**Leak detection limit**



**Leak detection limit depends on inlet pressure and gas density.**

**To obtain approx. detectable leakage through both valves, divide value in chart by 1.6**

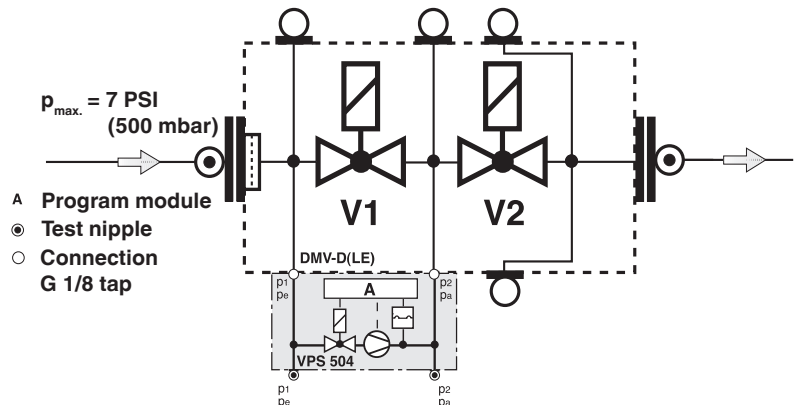
## VPS 504 sectional diagram



1	Hall Sensor	8	Pressure pump	15	Pump linkage
2	Solenoid	9	Reset switch	16	PWB
3	Pressure switch diaphragm	10	Alarm lamp	17	Terminal block
4	Compression spring	11	Run lamp		
5	Filter	12	Inlet test nipple ( $p_1$ )		
6	Safety valve anchor (V3)	13	Outlet test nipple ( $p_2$ )		
7	Safety valve coil	14	Pump diaphragm		

### Functional description

The VPS proves the integrity and the effective closure of the valve seats by pumping gas from upstream of the main safety valve to the volume between the two safety shutoff valves and detecting leakage. The VPS proves the valves as soon as power is applied.



### Release period $t_F$

Time from the beginning of the test cycle until the "RUN" T5 contact is energized. The release period of the VPS depends on test volume and input pressure:

$$\left. \begin{array}{l} V_{\text{Test}} < 0.05 \text{ ft}^3 \\ p_1 > 8 - 200 \text{ in. W.C.} \end{array} \right\} t_F \approx 10 \text{ s}$$

$$\left. \begin{array}{l} V_{\text{Test}} > 0.05 \text{ ft}^3 \\ p_1 > 8 - 200 \text{ in. W.C.} \end{array} \right\} t_F > 10 \text{ s}$$

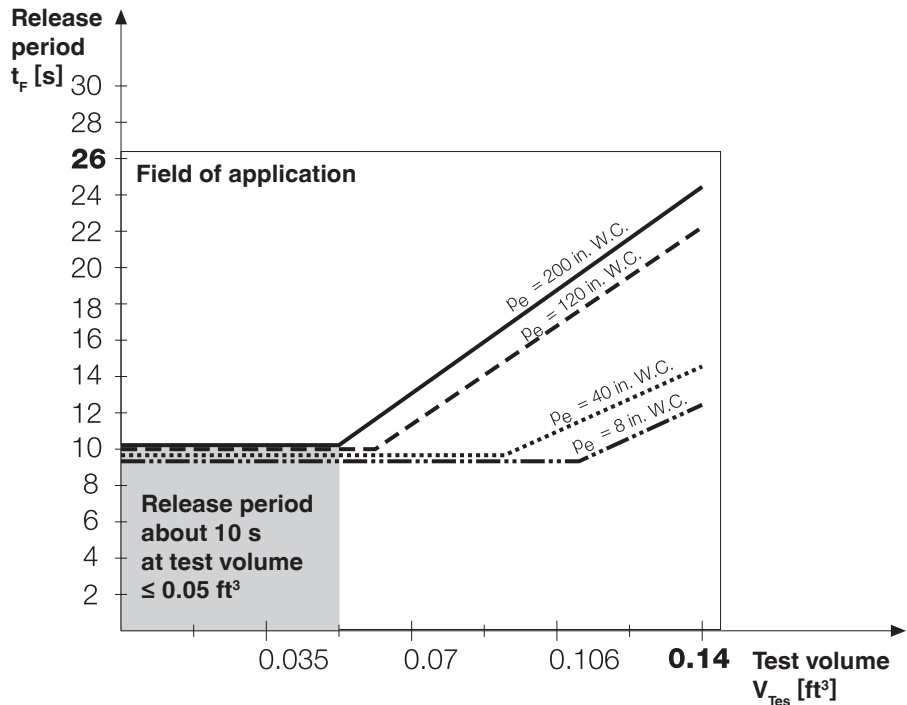
$t_F$  max.  $\approx 26$  s

**Test period** is the pumping time of motor pump.

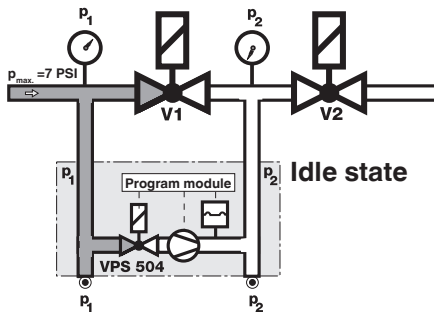
### Test volume $V_{\text{Test}}$

Volume between V1 and V2

$$V_{\text{Test max. / VPS 504}} = 0.14 \text{ ft}^3$$



### Program Sequence



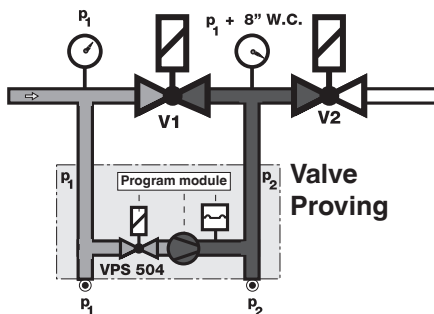
**Idle state:** Valves 1 and 2 are closed.

In the case of short-term voltage failure during test or burner operation, an automatic restart is performed.

**Valve proving:** The internal pump pumps gas pressure from upstream the first safety valve,  $p_1$ , to the volume between the two safety valves. The gas pressure between the two safety shut-off valves,  $p_2$ , increases approx. 8 in. W.C. above  $p_1$ .

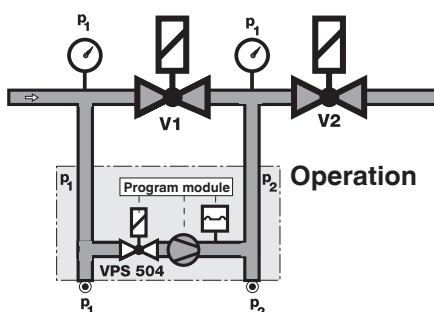
### Operation

VPS pump remains off. "RUN" contact remains energized, and both valves are open.



During the test period, the internal differential pressure switch monitors the pressure between the two safety valves.

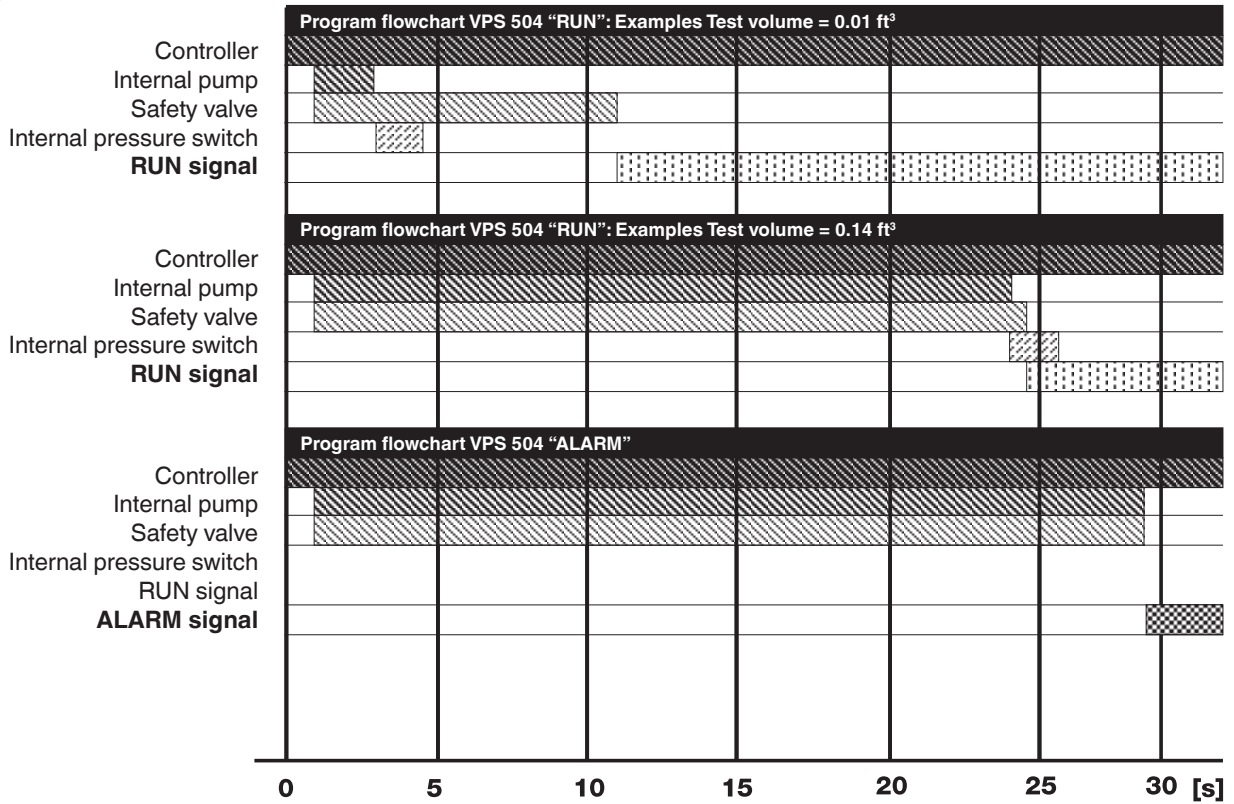
If  $p_2$  increases approx. 8 in. W.C. above  $p_1$ , the motor pump is switched off (end of test period) as no leak is detected. The contact "RUN" (T5) is energized after 26 s max. and the yellow signal lamp lights continuously. (For 24VDC models, terminal B is energized)



If  $p_2$  does not increase approx. 8 in. W.C. above  $p_1$ , the motor pump is switched off (end of test period) as a leak is detected. The contact "ALARM" (T3) is then energized after about 26 s, and the red signal lamp lights continuously. (For 24 VDC models, terminal S is energized)

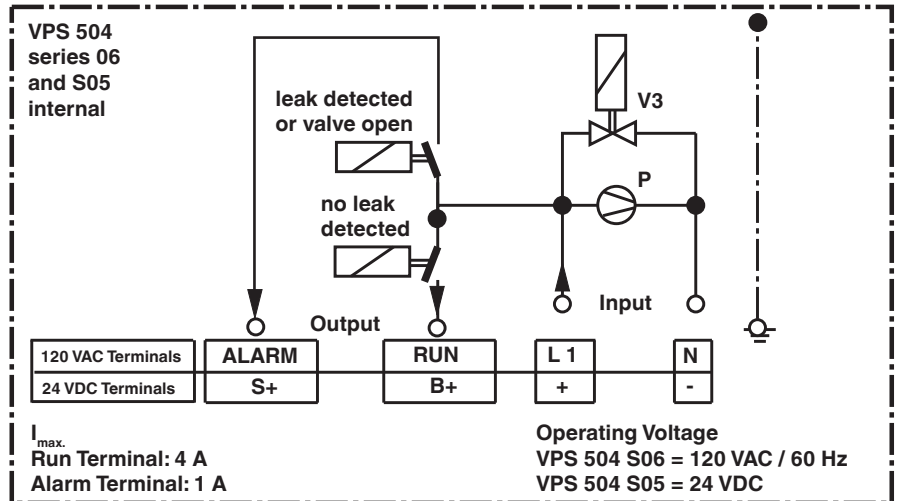
The release time (10 - 20 s) depends on the test volume (max. 0.14 ft<sup>3</sup>) and input pressure (max. 200 in. W.C.)

## Program flowchart



## Electrical connection

1/2 in. conduit connection to screw terminals below cover in housing (see Dimensions VPS 504).

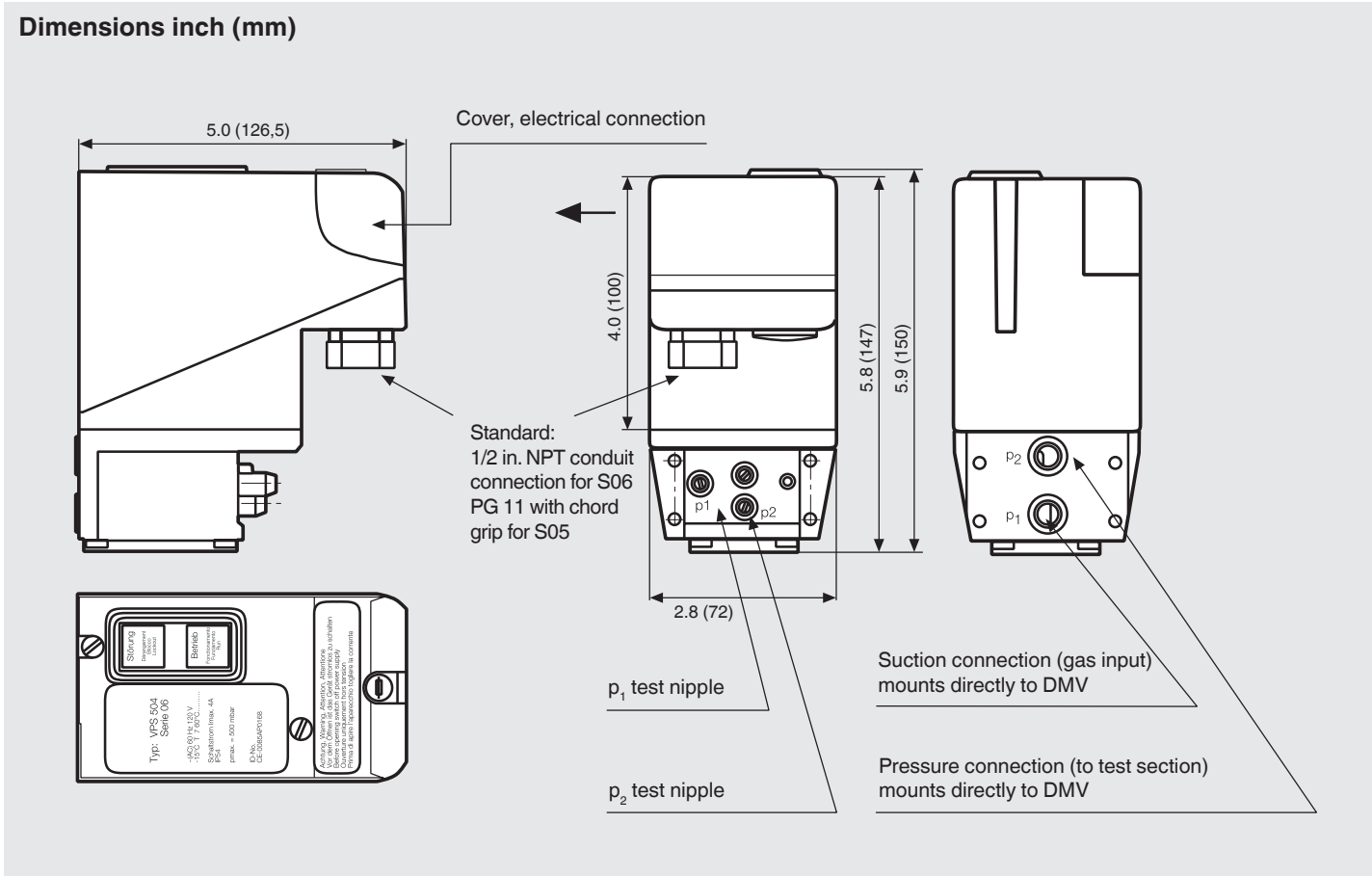


Operating voltage for S06 series is 120 VAC/60 Hz ONLY.

**Valve Proving System  
VPS 504  
Series S06 (120 VAC)  
Series S05 (24 VDC)**



**Dimensions inch (mm)**



Version	Order No.
VPS 504 S06 (120 VAC 60 Hz)	221073
VPS 504 S05 (24 VDC)	224983

We reserve the right to make any changes in the interest of technical progress.



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